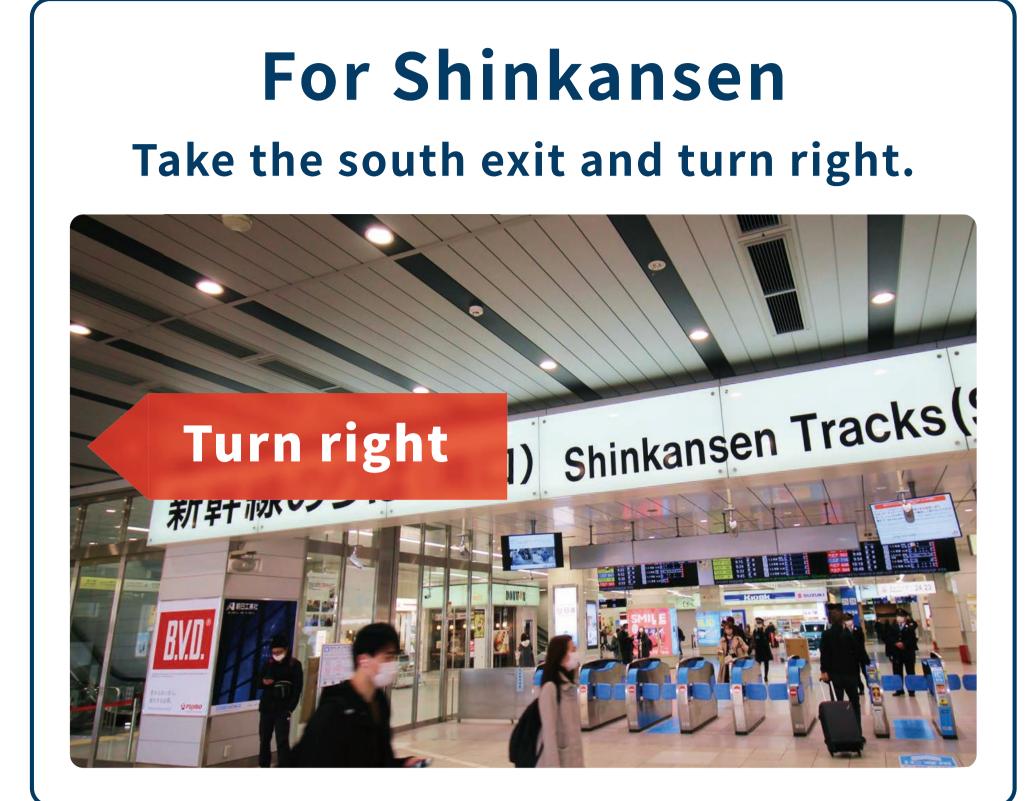
## Information of the Shuttle Bus Stop at Shin-Osaka Station

## To Technology Innovation Center (TIC)

Go out the East Gate of JR Shin-Osaka Station and turn right. (in the direction of the Main and West Exits)

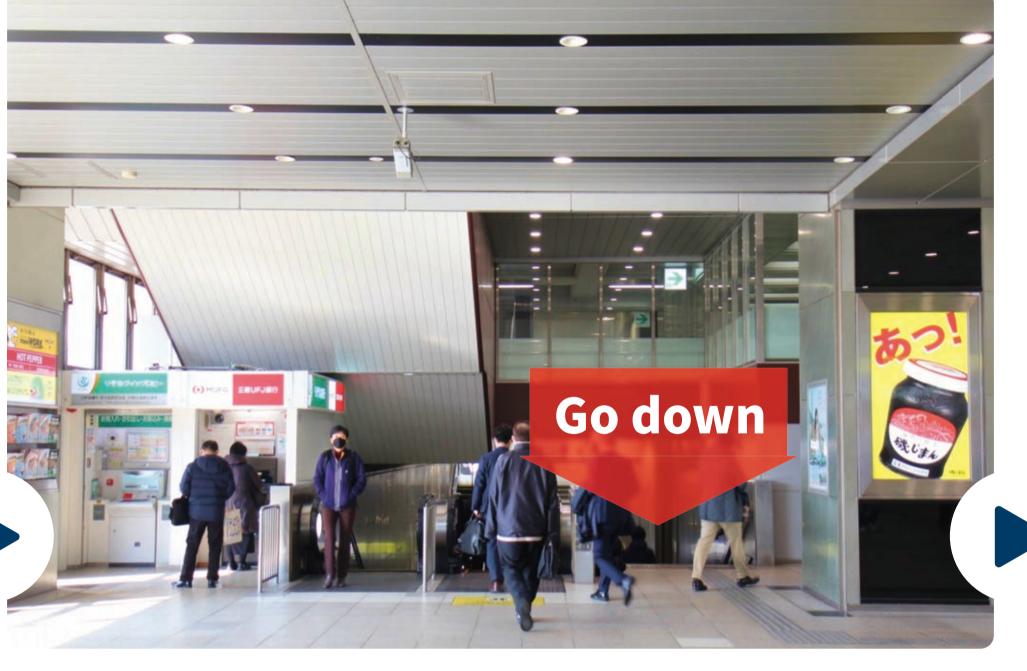


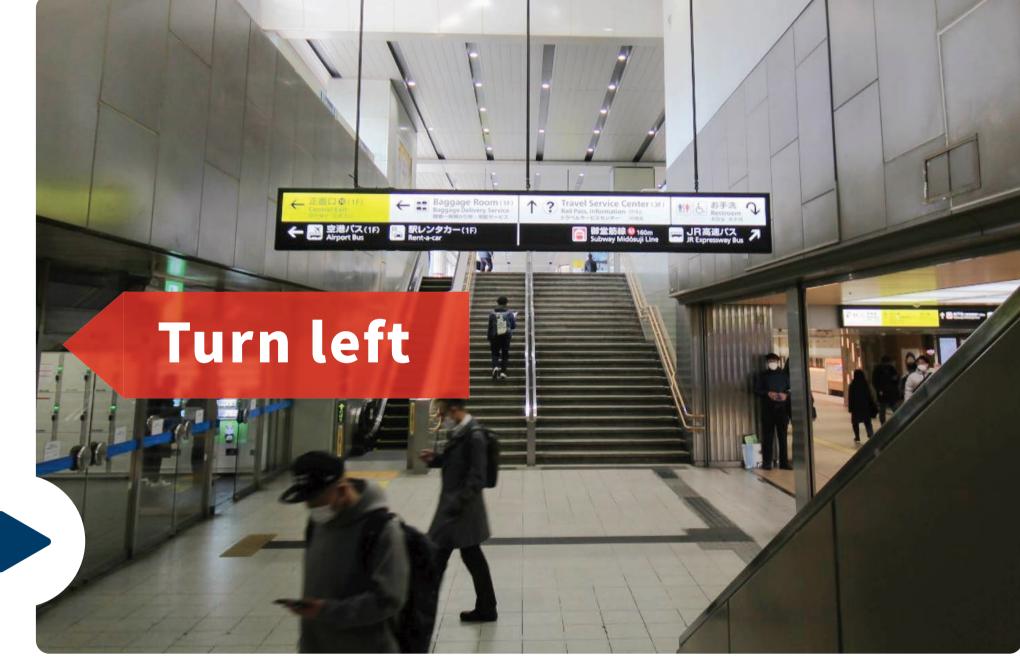




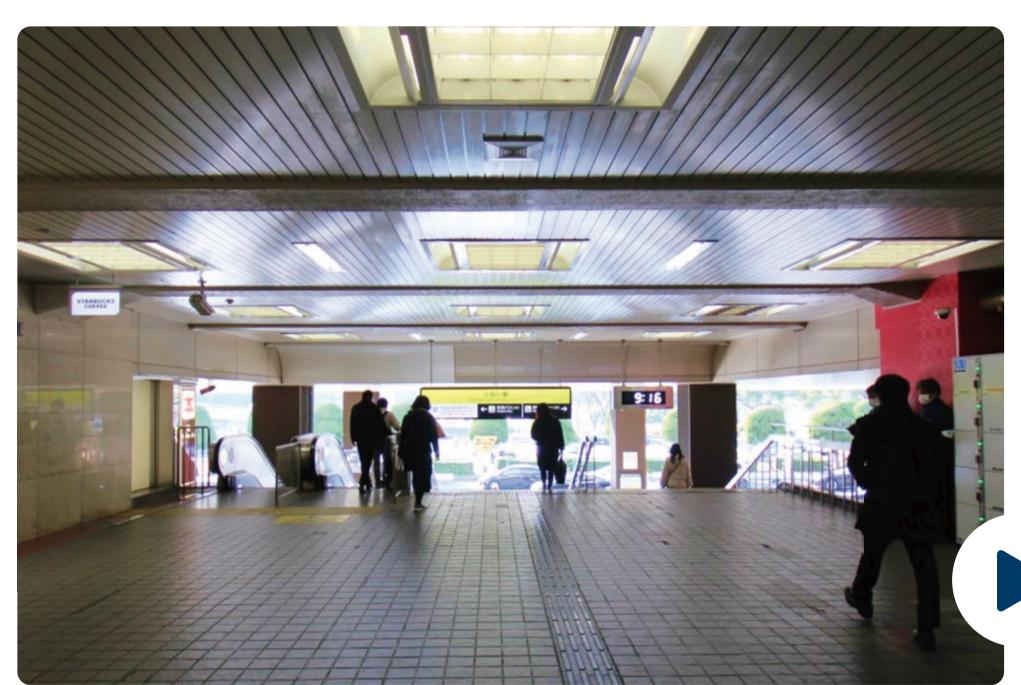
Go straight for about 50m along the street with restaurants, and go down the stairs/escalator which leads to the "Main Exit" on the left hand side.



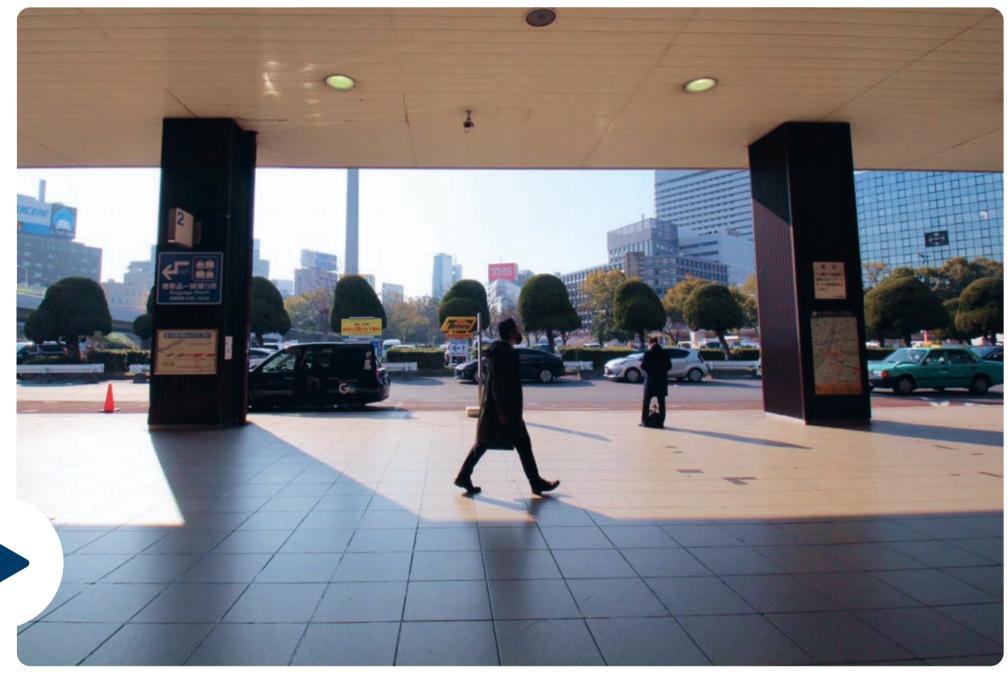




Go down the stairs/escalator to the "Main Exit" and go out to the bus terminal.







\*You will see a sign of "Main Exit" and a Starbucks store on your left.

Find the shuttle bus shown below and board it. [Please note] The bus stop location may change depending on how crowded the bus terminal is.



